

Figure 1: SPC Characterization methods

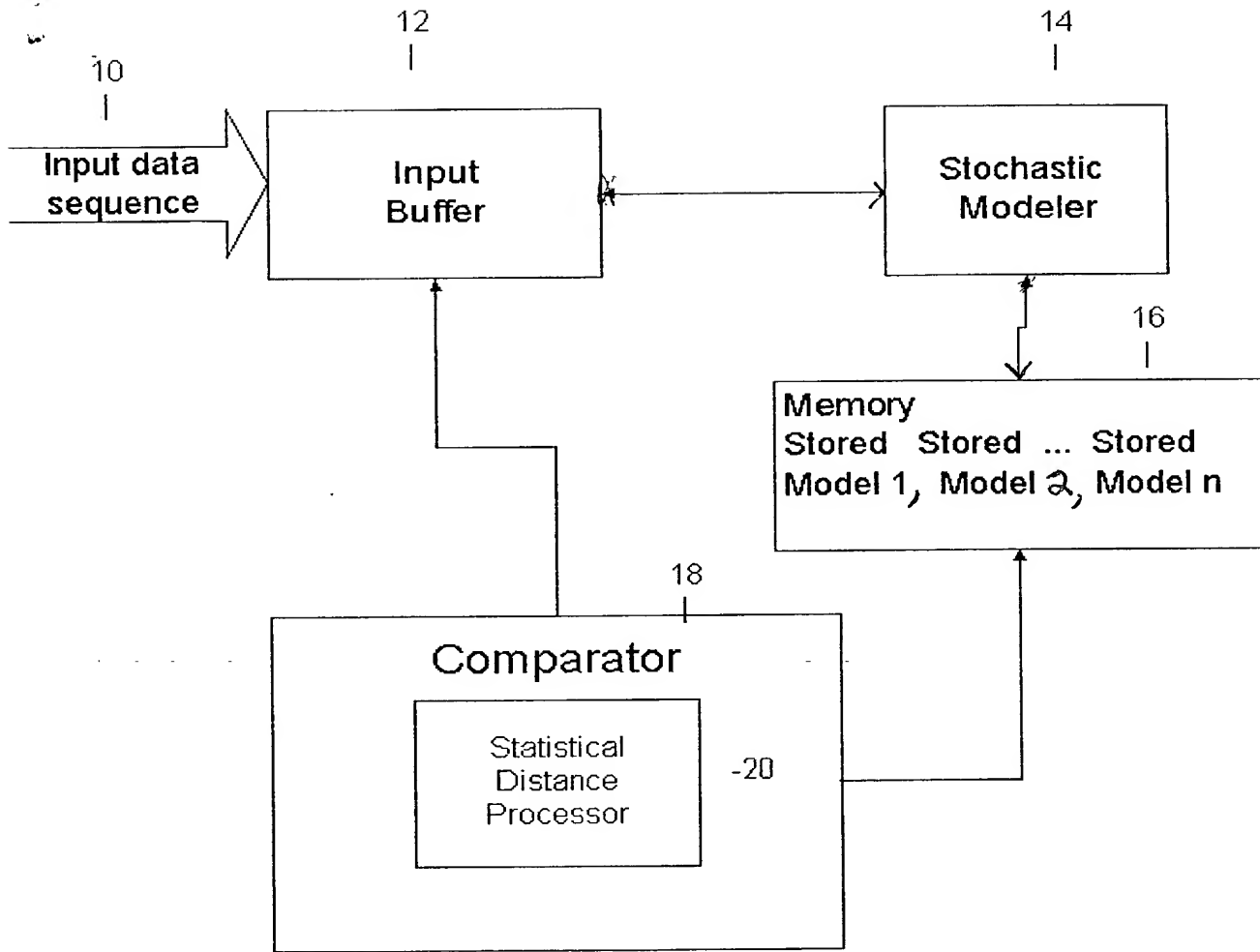


Fig. 2

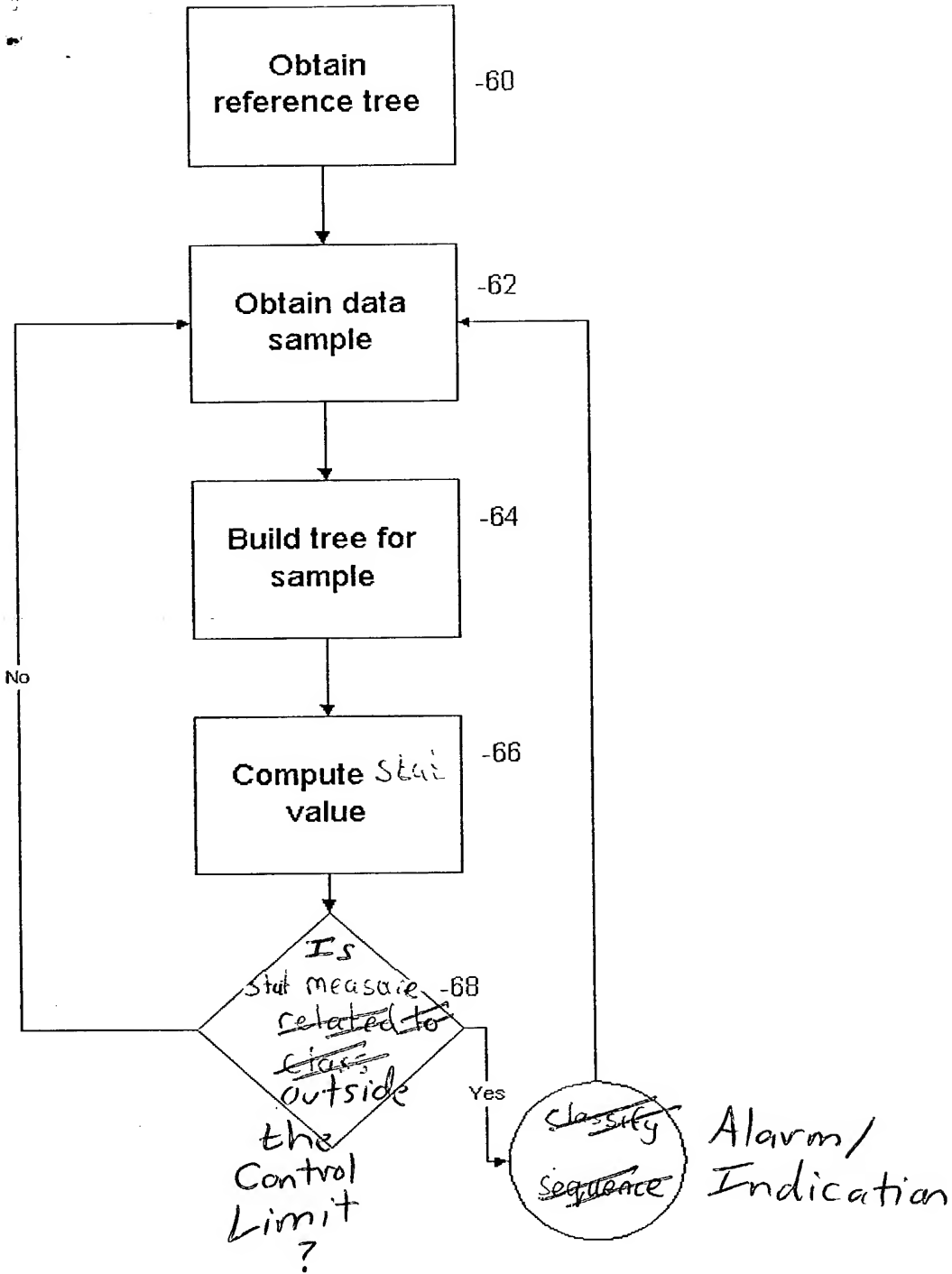


Fig. 5A

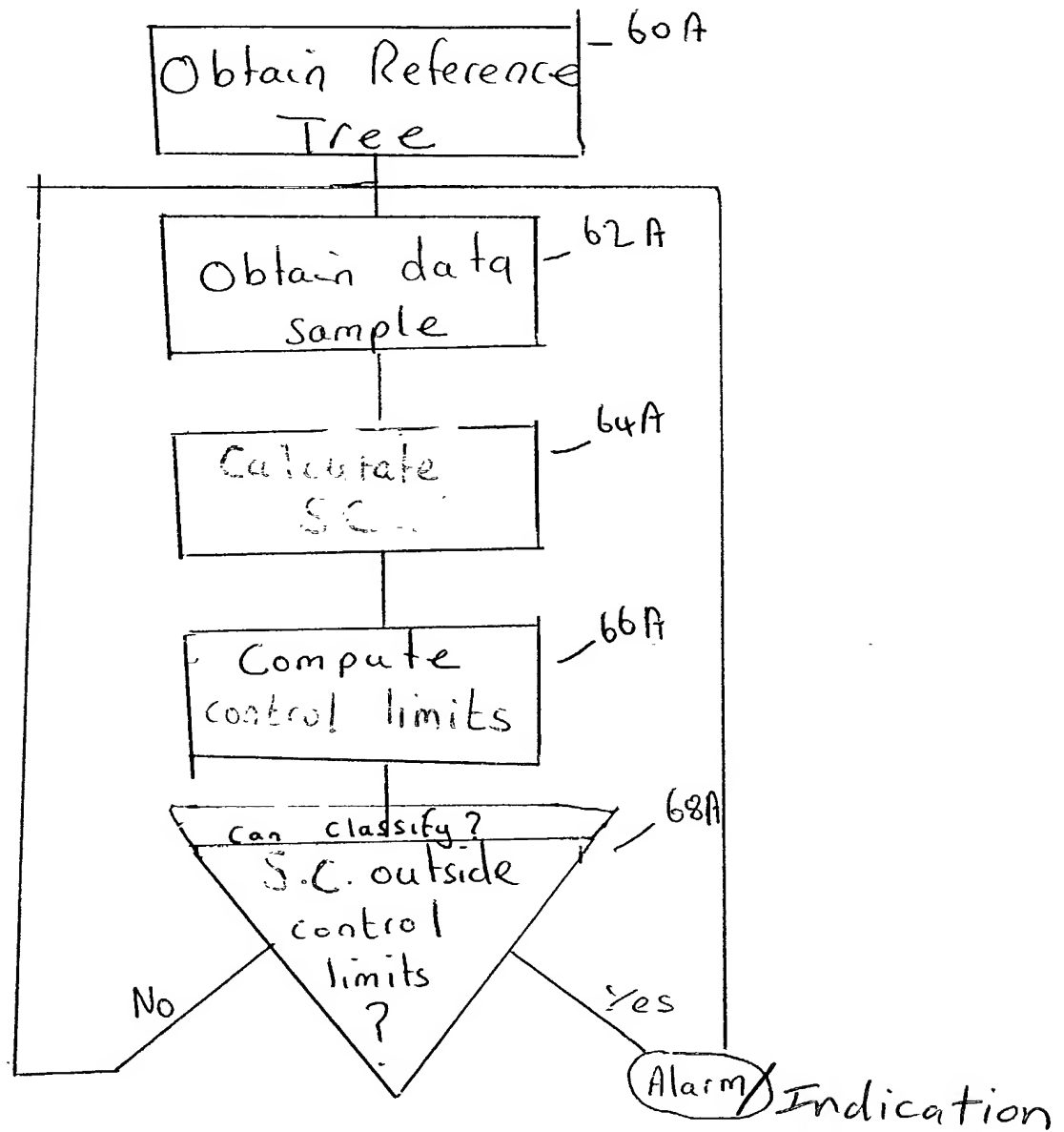
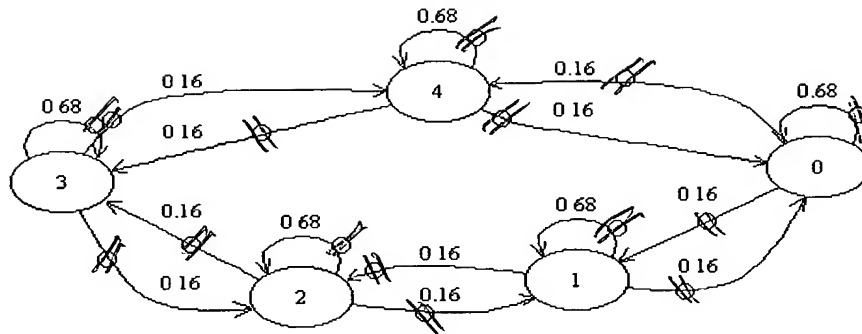
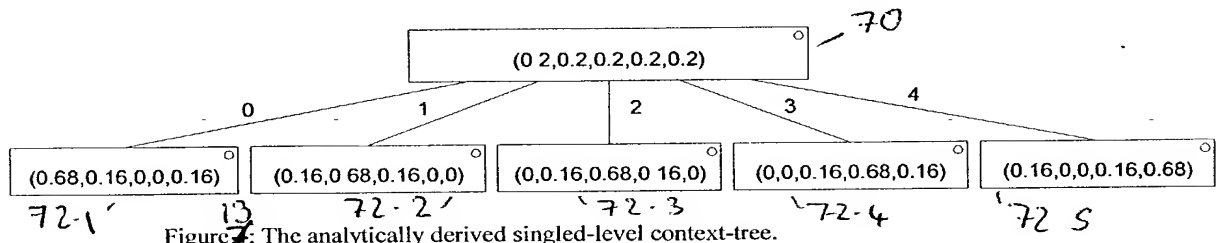


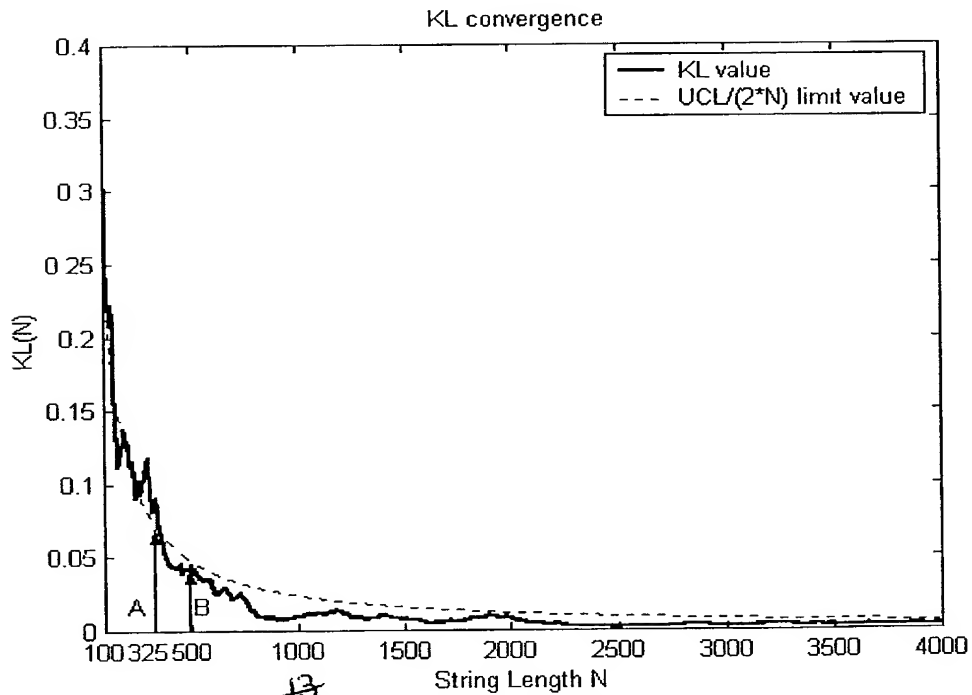
Fig. 5B



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Figure 6 State transition diagram



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Figure 7 The analytically derived singled-level context-tree.



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Figure 8 KL value in relation to input string length N

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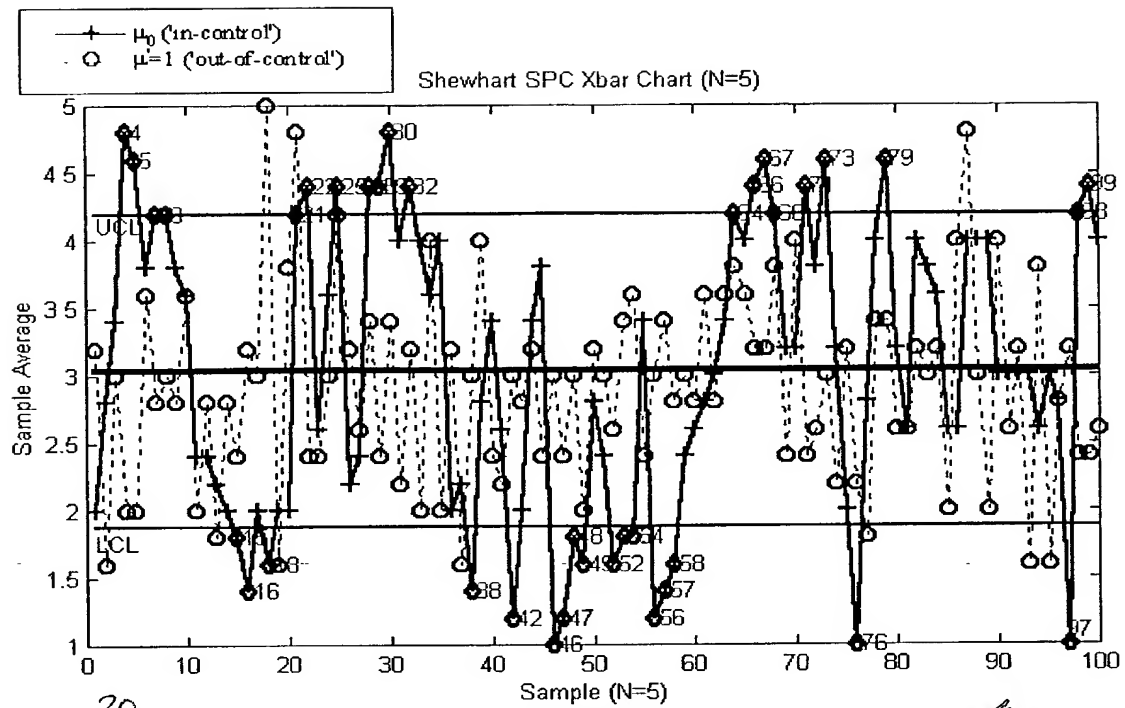


Figure 14.20 Shewhart SPC \bar{X} chart - 'in-control' data (solid line) and 'out-of-control' data (dashed line)